

User Manual

Pallet truck scales

Manual number:
ITKU-25-01-03-10-A



**MANUFACTURER OF ELECTRONIC
WEIGHING INSTRUMENTS**

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1. INTENDED USE

WWC scales with a hydraulic truck with hoist are applied to caring pallets with loads with a possibility of weighings the carried loads. Tarring in the whole measuring range allows to measure the net mass. Using WWC scale allows us to shorten the cycle of receiving goods in a warehouse.

Functions:

- backlight of display
- level of filtration
- autozero function
- setting baud rate of transmission
- continuous data transmission for RS 232
- automatic operation for RS 232
- designed printouts
- designation minimum mass for function operating
- counting pieces
- +/- mass control
- percentage deviation from standard mass
- latch of maximum scale indication
- automatic tare
- memory of tare
- Memory of 9 tare values
- inscribing tare value
- automatic scale switch-off
- user calibration
- Totalizing
- Weighing animals

User functions may have attribute of accessibility. For this reason it is possible to adjust scale to individual needs to provide access to only these functions which are currently needed. Attribute determination accessible / inaccessible is possible in user menu and described in further part of manual.

2. PRECAUTIONS

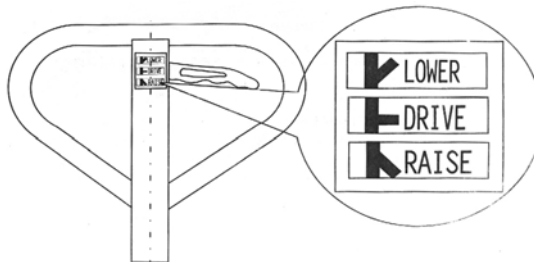
2.1. General comments

- A. Please, read carefully this user manual before and use the device according to its intended use.
- B. Devices that are to be withdrawn from usage should be sent back to the producer or in case of own utilization do it according to the law.

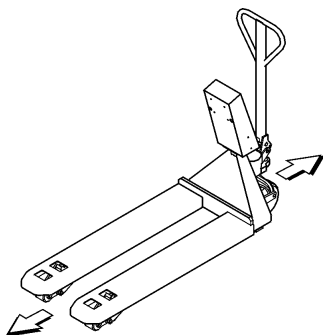
2.2. Operation remarks for weighing pallet tracks

During transportation the truck should be placed in upright position with lowered down and protected against moving. Different positioning of pallet truck scale can cause creation of air pocketing of hydraulic set. In case of air pocketing of the hydraulic set, please:

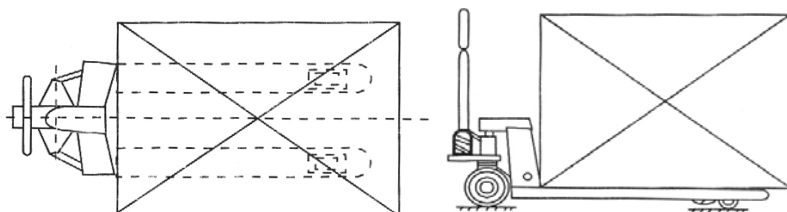
- Place the steering handle in position „ LOWER”,
- Pump with drawbar the hydraulic set,
- During pumping please do not reach the highest and lowest positions of the beams.



The pallet truck scale is designed for horizontal moving and mass measuring of loads on smooth, not bumpy, surfaces. Using the pallet truck scale on bumpy and uneven surfaces may cause premature worn out of the suspension and wheels of the scale. It also endangers the mechanical parts of the scale to mechanical, or dynamical overloading of the load cells.



Measured load should be placed uniformly on the pallets towards its symmetric centre. A pallet should be placed on forks of the scale in such a way that its centre is close to the symmetric centre of the scale forks. Do not overload the scale above its max capacity!



It is not allowed to place the load on the forks dynamically. The load should be put on the pallet truck scale gently without strokes. If the loads are placed rapidly, then the load cells may get damaged. The pallet truck scale is designed for manual operation. Do not tow or push the pallet truck scale with mechanical vehicles.

Please check the oil level at least every 6 months. If necessary please fill the lack of oil with hydraulic oil ISO VG32, with viscosity 30 cSt at 40°C. By everyday usage of the scale, please pay special attention to keep the wheels, axles and levels not blocked.

After finish of operation, please leave the beams in lowered position and unloaded.

In order to keep the pallet truck scale in good condition, it is necessary to perform periodical maintenance, i.e. once a month. The maintenance activities cover cleaning of pallet truck scale, and general conservation against rust. Oiling of the scale should be performed every 100h of operation. Oil in the oil tank should be changed every 600h of operation.

When changing the oil, please flush the hydraulic set and fill it with hydraulic oil with proper viscosity. Instead of hydraulic oil ISO VG32, it is allowable to use oil with viscosity 30 cSt in 40°C.

It is extremely necessary to keep the pallet truck scale in clean condition, so that any foreign matter does not get between the beams of the scale and weighing forks (foreign matters in this places may limit the movement of load cells and so the measuring result may have an error).

2.3. Accumulator / battery pack

WWC scales are devices designed to be supplied from **SLA** accumulators (*Sealed lead acid type*) **6V** and capacity **3 to 4Ah** charged while connected to mains without stopping operation.

The device connected to mains intelligently monitors the battery state and charges it if possible. After sudden lack of power supply from the mains the device automatically switches to accumulator without breaking operation.



In case of an elongated storage period in low temperatures, it is not allowed the full discharge of the accompanied batteries.



A worn out accumulator can be exchanged to a new one by the authorized service of the manufacturer.



The equipment including accumulators does not belong to your regular household waste. The European legislation requires that electric and electronic equipment be collected and disposed separately from other communal waste with the aim of being recycled.

Notice:

Some symbols on accumulators identify harmful elements/compounds:

Pb = lead,

Cd = cadmium,

Hg = mercury.

3. CONDITIONS OF SAFE OPERATION

- Switch off the pallet truck scale before installation, servicing, clearing or change of fuse, not applying this rule may cause body or instrument damage,
- Do not use the scale when close to water, e.g. pools, water sinks,
- laundries or in humid condition,
- Pulling the pallet truck scale should always be done with handle of the scale. This handle eases the movement of the pallet truck scale and lifting of the forks. The hydraulic set and other parts are protected when scale is used properly,
- User should read all the manuals and cautions before using the instrument,
- Pallet truck scale should not be used unless the user has read all the manuals and has been trained to use the instrument,
- Do not carry people on the pallet truck scale,
- During transportation of loads on the pallet truck scale, other people should not come too close to the instrument,
- The load should be placed centrally on the weighing forks,
- Do not overload the pallet truck scale,
- Pallet truck scale should operate far from fire sources,
- Do not use other devices to put the load on the forks of the pallet truck scale.

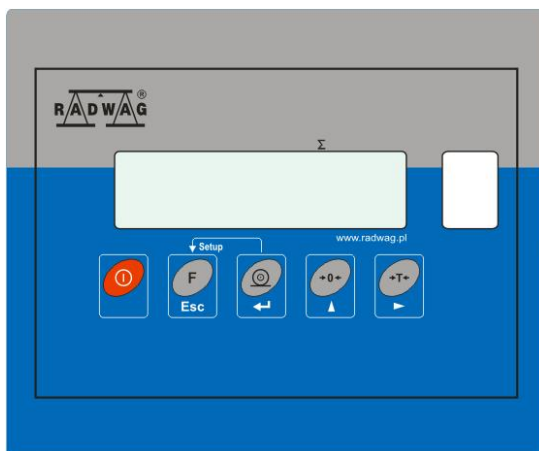
4. GETTING STARTED

- Turn the device on using the  key – keep pressing the key for about 0.5 sec,
- Wait for the test completion,
- Then you will see **zero indication** and pictograms:

 - zero indication
 - stable result
kg - weight unit

- If the indication is not zero press  key.

5. KEYPAD



6. KEYS' FUNCTIONS



Switching on/off



Function key (operation mode selection)



Sending a weighing result to RS232



Zeroing



Tarring

Notice:



After pressing  +  keys' functions changes. The way of operation in this mode is described in details further in this manual.

7. INSCRIPTIONS ON THE DISPLAY

No	Text string	Description
1.	FIL	Filter level
2.	bAud	Transmission baud rate
3.	PCS	Piece counting
4.	HiLo	+/- control according to a standard mass
5.	rEPL	Automatic printout
6.	StAb	The condition of printing data
7.	Auto	Autozero correction
8.	t1	Power save – time to switch off while no operation
9.	toP	Latch of the max measurement
10.	Add	Totalizing
11.	AnLS	Weighing animals
12.	tArE	Memory of 9 tare values
13.		Indication in autozero zone (indication = exact zero)
14.		Stable result (ready to read)
15.	PCS	Operation mode – counting pieces
16.	kg (g)	Operation mode – weighing
17.		Rechargeable battery pack or battery discharged (BAT-LO)
18.	Net	Tare function has been used
19.	Min	+/- control with reference to the standard mass : setting the lower threshold or mass below the first threshold
20.	OK	+/- control with reference to the standard mass: load masa between the thresholds
21.	Max	+/- control with reference to the standard mass: setting the upper threshold or mass over the second threshold

8. USER MENU

8.1. Submenus

User's menu is divided into **6** basic submenus. Each group has its own characteristic name preceded by the letter **P** and a number.

P1 rEAd

P 1.1	Fil		2
P 1.2	Auto		YES
P 1.3	tArA		no
P 1.4	FnnD		no

P2 Prnt

P2.1	Pr_n		StAb
P2.2	S_Lo		
P2.3	bAud		9600
P2.4	S_rS		8d1SnP

P3 Unit

P3.1	StUn		kg
------	------	--	----

P4 Func

P4.1	FFun		ALL
P4.2	Funi		no
P4.3	PcS		no
P4.4	HiLo		no
P4.5	PrcA		no
P4.6	Prcb		no
P4.7	AtAr		no
P4.8	toP		no
P4.9	Add		no
P4.A	AnLS		no
P4.b	tArE		no

P5 othr

P5.1	bL		Auto
P5.2	bLbt		70
P5.3	bEEP		YES
P5.4	t1		Auto
P5.5	CHr6		YES

P6 CAL

P6.1	St_u		* FUNCTION *
P6.2	uCAL		* FUNCTION *

8.2. Browsing user menu

Use scale's keys to move inside the menu.

8.2.1. Keypad



Entering main menu



Inscribing tare value
Increasing a digit value by „1”
moving down in the menu



Battery / accumulator state monitoring



Toggling between gross / net values



Selecting the parameter or changing the value
of a selected parameter



Entering the selected submenu or activating
a parameter for changes



Confirmation (enter)



Leaving without changes or reaching
a higher level of the menu

8.2.2. Return to the weighing mode



The changes that have been introduced should be saved
in order to keep them in the memory for good.

While leaving parameters press  key until the text

<SAuE?> appears on the display. Then press: 

– to save changes or  – to leave without changes.

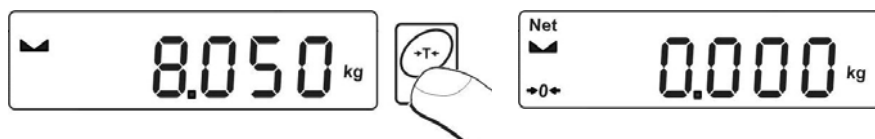
9. WEIGHING

Put a load you want to weigh on the weighing pan. When the  pictogram appears it means that the result is stable and ready to read.

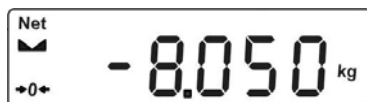
9.1. Tarring

In order to determine the net mass put the packaging on the pan.

After stabilising press -  (**Net** pictogram will be displayed in the left upper corner and zero will be indicated).



After placing a load on the weight pan net mass will be shown. Tarring is possible within the whole range of the scale. After unloading the pan the display shows the tarred value with minus sign.



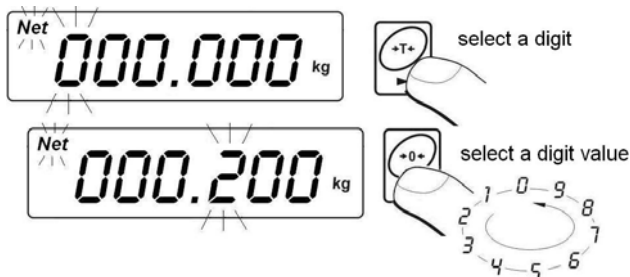
Notice:

*Tarring cannot be performed when a negative or zero value is being displayed. In such case **Err3** appears on the display and short audible signal will be emitted.*

9.2. Inscribing tare value

You can also inscribe a tare value. While in weighings mode press:

- Press simultaneously  and ,
- You will see:



- Using  and  set the tare value,
- Press ,
- Program returns to weighings mode. The inscribed tare value can be seen on the display with „-“ sign,
- Tare can be inscribed anytime in weighings mode.

Notice:

1. You cannot inscribe a new tare value when the tare value in memory is greater than zero. In the case of trying this the **<Err3>** message will be displayed and short audible signal will be emitted;
2. Users can also enter up to 9 tare values to the scale memory (see 13.10 of this manual).

9.3. Zeroing

To **ZERO** the scale press: .

The scale will display zero and following pictograms:  and . Zeroing is only possible within the scope of $\pm 2\%$ of full scale. While zeroing outside the scope of $\pm 2\%$ you will see **Err2**. Zeroing is possible only in stable state.

Notice:

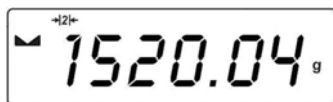
Zeroing is possible only within the $\pm 2\%$ interval of the maximal range. If zeroing is performed beyond this range the **<Err2>** message and short audible signal will be emitted.

9.4. Weighings in two ranges

Switching between the **I range** and the **II range** happens automatically (exceeding Max of the **I range**).

Weighings in the second range is signalled by a pictogram in the top left corner of the display.

Then weighings is done with the accuracy of the **II range** to the moment of returning to zero (autozero range **→0←**) where the scale switches back to the **I range**.

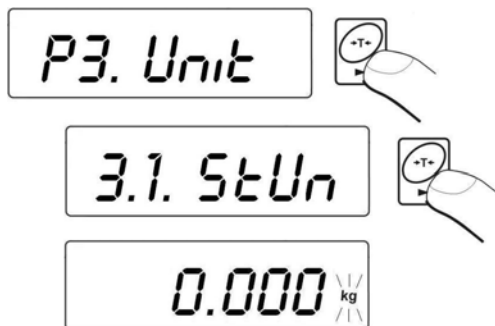


9.5. Selection of basic weight unit

This function is used to set weight unit the scale will start with.

Procedure:

- Enter the submenu **<P3.Unit>** and then:



- press , until the expected unit appears on the display:



Options:

- A. When the basic unit is [kg], users can toggle between: [kg, lb, N], *for verified scales [lb] is not accessible*;
- B. If the basic unit is [g], users can toggle between: [g, ct, lb], *for verified scales [lb] is not accessible*.

- After you select the unit press , the scale returns to:

3.1. StUn

- Return to weighing according to chapter - 8.2.2.

Notice:

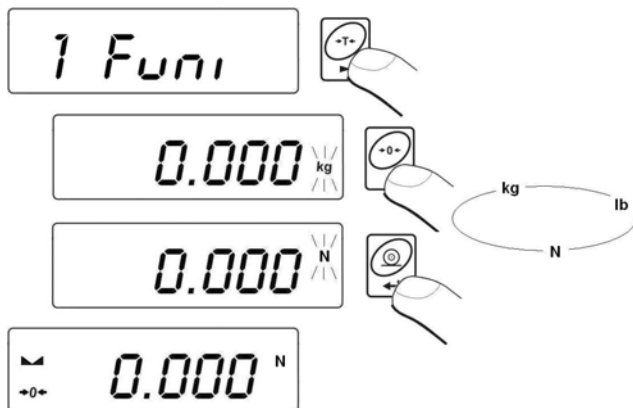
After turning on the scale always sets the basic unit.

9.6. Temporarily selected unit

This function is used to set weight unit the scale will use temporarily until the next power off or next selection.

Procedure:

- Press  and then:



- After you select the unit you want come back to weighing procedure.

Options:

- When [kg] is a basic unit, users can select following units:
[kg, lb, N], *[lb] is not accessible for verified scales;*
- When [g] is a basic unit, users can select following units:
[g, ct, lb], *[lb] is not accessible for verified scales.*

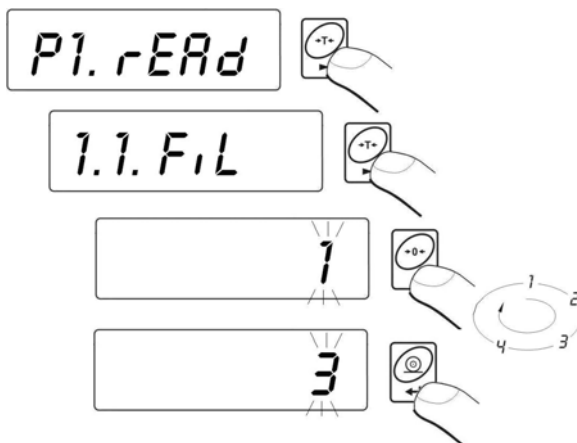
10. MAIN PARAMETERS

Users can adjust the scale to external ambient conditions (filtering level) or particular needs (autozero operation, tare memory). This parameters are placed in <P1.rEAd> submenu.

10.1. Setting a filtering level

Procedure:

- Enter the submenu <P1.rEAd> and then:



1 - 4 - level of filtering

- By pressing  select the filtering level you need

Notice:

Filtering level influences the time of stabilization. The higher the filtering level is the longer stabilization time is needed.

Return to weighing:

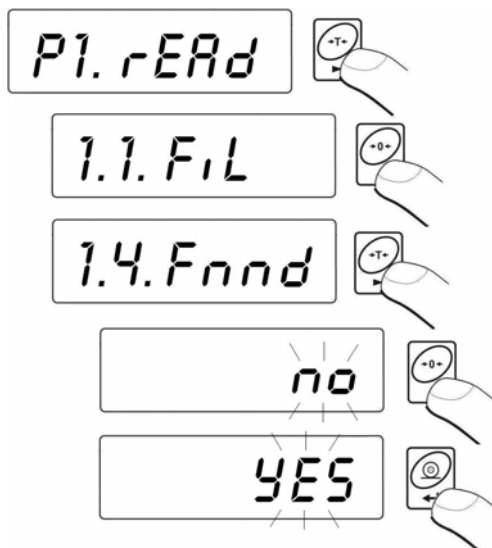
See - 8.2.2.

10.2. Median filter

This filter eliminates short changes (impulses) of measure signal (e.g. shocks).

Procedure:

- Enter the submenu **<P1.rEAd>** and then:



Fnnd	no	- filter disabled
Fnnd	YES	- filter enabled

Return to weighing:

See - 8.2.2.

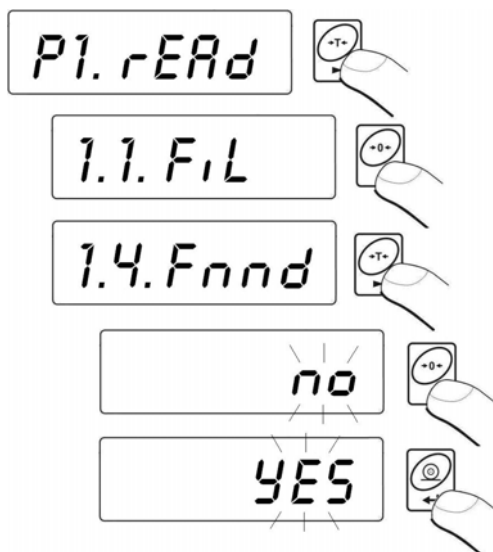
10.3. Autozero function

The autozero function has been implemented in order to assure precise indications. This function controls and corrects „0” indication. While the function is active it compares the results continuously with constant frequency. If two sequential results differ less than the declared value of autozero range, so the scale will be automatically zeroed and the pictograms  and  0  will be displayed.

When AUTOZERO is disabled zero is not corrected automatically. However, in particular cases, this function can disrupt the measurement process e.g. slow pouring of liquid or powder on the weighing pan. In this case, it is advisable to disable the autozero function.

Procedure:

- Enter the submenu <P1.rEAd> and then:



Fnnd	no	- filter disabled
Fnnd	YES	- filter enabled

Return to weighing:

See - 8.2.2.

10.4. Tare function

This parameters enables users to configure a tare function.

Procedure:

- Enter the submenu **<P1.rEAd>** and then:



- | | | | |
|-------------|-------------|---|--|
| tArA | AtAr | - | automatic tare function on and is stored in balance memory after unplugging it from mains (Description of function operating point 13.6 automatic tare) |
| tArA | no | - | automatic tare function off (user can turn on operating of automatic tare F6 AtAr – till unplugging the balance from mains) |
| tArA | tArF | - | tare memory function – stores last value of tare in balance memory. It is automatically displayed after starting the balance. Value of tare is displayed with minus sign, and there is Net symbol indicated on the display. (user can turn on operating of automatic tare F6 AtAr – till unplugging the balance from mains) |

Return to weighing:

See - 8.2.2.

11. RS 232 PARAMETERS

External devices connected to RS 232C have to be supplied from the same mains and common electric shock protection. It prevents from appearing a potential difference between zero leads of the two devices. This notice does not apply to the devices that do not use zero leads.

Transmission parameters:

- Baud rate - 2400 – 38400 bit / s
- Data bits - 7,8
- Stop bits - 1,2
- Parity control - no, even, odd

There are four ways of sending data via RS232 interface:

- **Manually** – after pressing ,
- **Automatically** – after stabilizing the indication over **-LO-** threshold
- **Continuously** – after it is activated in parameter or by a command sent via RS232
- **On external request** - see - „List of scale - computer commands”.

The indication can be sent as:

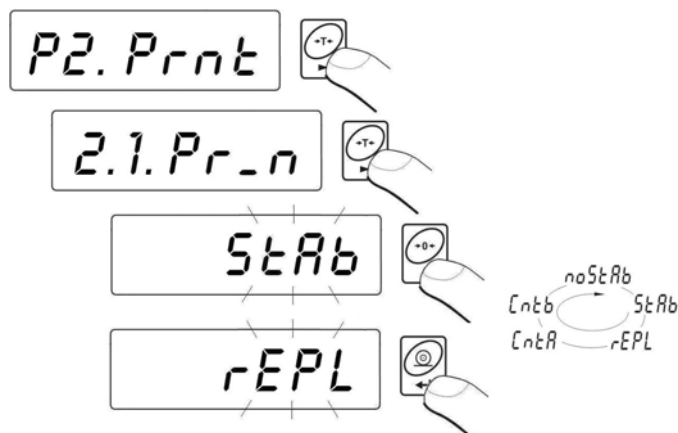
- **stable** – the indication is sent after the scale stabilizes.
- **any** – the indication is sent immediately after pressing the  key, this state is assign with <?> in the printout.

11.1. Printout type

This parameter is to select the type of printout.

Procedure:

- Enter the submenu **<P2.Prnt>** and then:



Pr_n	noStAb	-	immediate printout (not accessible in verified scales)
Pr_n	StAb	-	sending stable results
Pr_n	rEPL	-	automatic operation
Pr_n	CntA	-	continuous transmission in basic unit
Pr_n	Cntb	-	continuous transmission in present unit

Return to weighing:
see 8.2.2.

11.2. Minimal mass threshold

This function is necessary while working with **automatic tare** or **automatic operation or weighing animals**.

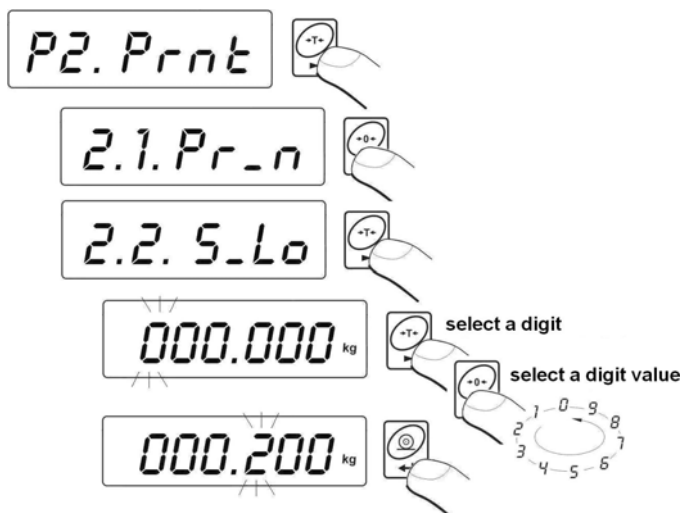
Automatic tarring will not be applied until the indication (gross) is lower than the value inscribed in **S_Lo** parameter.

In automatic operation measurements (net) are sent via RS232 when the indication is equal or greater than the value inscribed in **S_Lo** parameter.

Weighings animals is performed when the indication is equal or greater than the value inscribed in **S_Lo** parameter.

Procedure:

- Enter the submenu **<P2.Prnt>** and then:

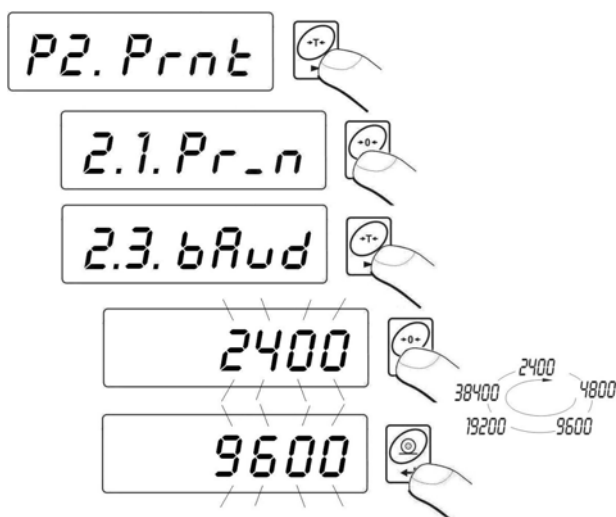


Return to weighing:
see 8.2.2.

11.3. Baud rate

Procedure:

- Enter the submenu `<P2.Prnt>` and then:

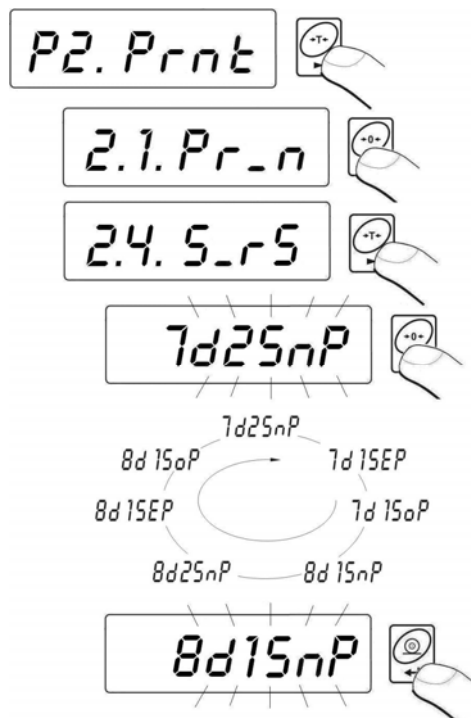


Return to weighing:
see 8.2.2.

11.4. Serial transmission parameters

Procedure:

- Enter the submenu **<P2.Prt>** and then:



- 7d2SnP** - 7 data bits; 2 stop bits, no parity control
- 7d1SEP** - 7 data bits; 1 stop bit, EVEN parity control
- 7d1SoP** - 7 data bits; 1 stop bit, ODD parity control
- 8d1SnP** - 8 data bits; 1 stop bit, no parity control
- 8d2SnP** - 8 data bits; 2 stop bits, no parity control
- 8d1SEP** - 8 data bits; 1 stop bit, EVEN parity control
- 8d1SoP** - 8 data bits; 1 stop bit, ODD parity control

Return to weighing:
See 8.2.2.

12. OTHER PARAMETERS

The user can set parameters which influence the scale operation. They are gathered in the submenu **<P5.othr>** e.g. backlight and beep signal. Enter this submenu **<P5.othr>** according to chapter 8.2.

12.1. Backlight function

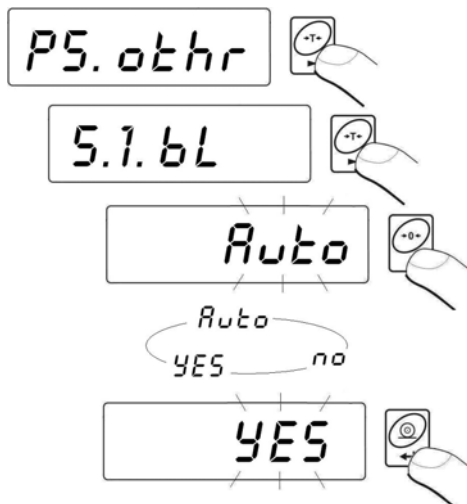
Program recognises the way the scale is supplied (mains, battery) and automatically selects the way of operating on the backlight:

- bl** – for mains,
- blbt** – for batteries or rechargeable battery pack.

12.1.1. Backlight for supplying from mains

Procedure:

- Enter the submenu **<P5.othr>** and then:



- | | | | |
|-----------|-------------|---|---|
| bl | no | - | backlight switched off |
| bl | YES | - | backlight switched on |
| bl | Auto | - | backlight switched off automatically if indication becomes stable for about 10s |

Return to weighing:
See 8.2.2.

Notice:

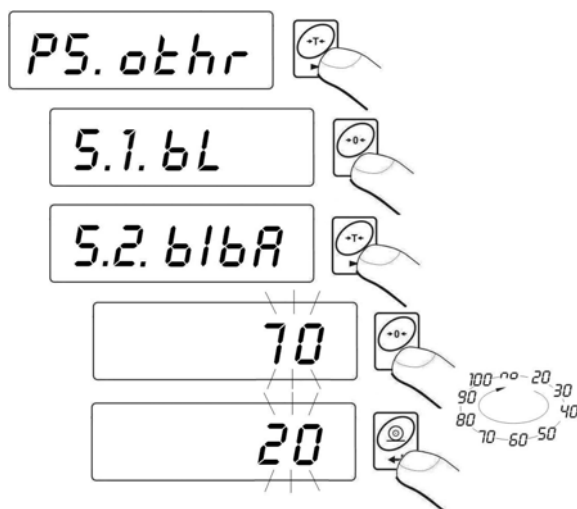
When bl=Auto, and the indication has not changed for 10s, the backlight is automatically switched off. The backlight is switched on again automatically after the result changes.

12.1.2. Backlight for supplying from batteries

The user can change the intensity of backlight from 0% to 100%. The lower the intensity is the longer the scale operates without recharging or exchanging batteries. When the intensity is set this function works as AUTO (described above).

Procedure:

- Enter the submenu <P5.othr> and then:



Return to weighing:
See 8.2.2.

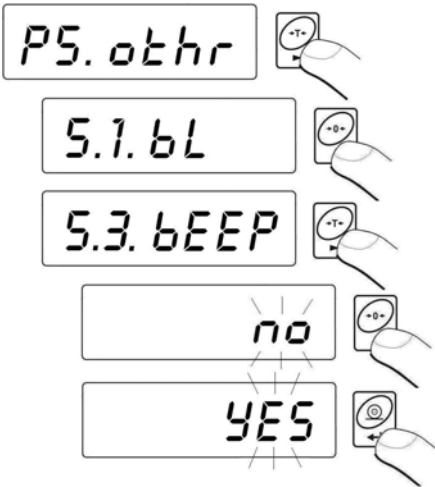
Notice:

The more intense the backlight is the shorter the scale operates on batteries.

12.2. “Beep” signal – after pressing a key

Procedure:

- Enter the submenu <P5.othr> and then:



bEEP **no** - switched off
bEEP **YES** - switched on

Return to weighing:
See 8.2.2.

12.3. Automatic switch-off

This function is essential to save the battery power. The scale is switched off automatically when (function **t1 = YES**) no weighing appears in 5 minutes. (no changes on the display). In case when this function disrupts the operation (e.g. long time weighing procedures) or while working with connection to mains, switch off this function.

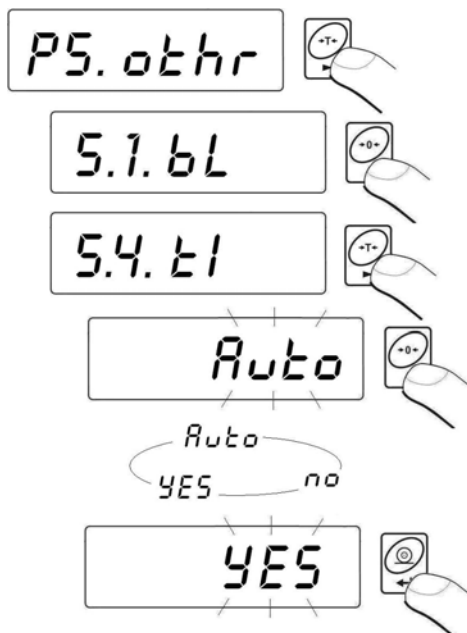
Operation according to the power supply:

Setting	Operation	
	Mains	Batteries/accumulator
t1 = 0	disabled	disabled
t1 = YES	enabled	enabled
t1 = Auto *	disabled	enabled

* automatic enabling/disabling according to the source of power.

Procedure:

- Enter the submenu <P5.othr> and then:



Return to weighing:

See 8.2.2.

12.4. Battery voltage level check

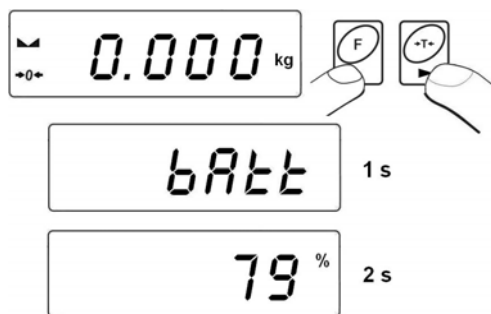
While supplying from batteries too low level of voltage is measured by software the pictogram  is displayed. It means that charging or exchanging batteries is required.

12.4.1. Checking the batteries

This function is to check the level of battery supply. It works only if:

- Weighing mode is set
- Battery supply is set in parameters

Procedure:



After displaying the level of batteries (in per cents) the program returns to weighing.

12.4.2. Battery discharge pictogram

The symbol (bat low) switches on when the voltage level drops to 18% of the accepted level of voltage. It means that charging or exchanging batteries is required.

Low level of batteries:

- Pictogram  on the display,
- After one time the device will automatically switch off to protect the batteries from destructable discharging,
- Charging is signalled by  (blinking period about 2 seconds) on the display.

12.4.3. Accumulator charging option

This function allows to switch on the charging algorithm for **SLA** jell cell battery:

a) Parameter **<CHr6>** set to **<no>**:

- Pictogram  does not appear, charging disabled.
- During software initializing, after turning on „bAtt”.

b) Parameter **<CHr6>** set to **<YES>**:

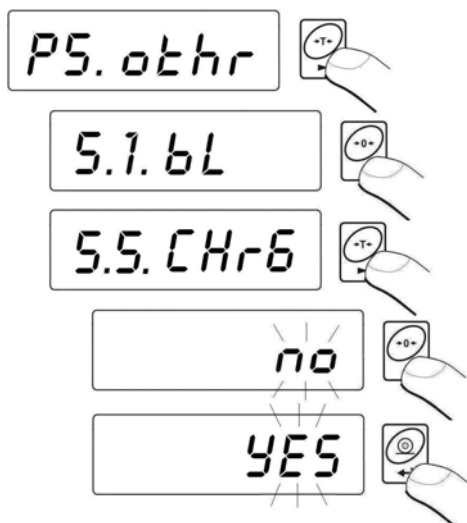
- Pictogram  blinks slowly (period about 2 seconds), charging is enabled.
- Message „tSLA” appears on the display,
- In case of damaging accumulators or lack of it the pictogram  blinks quickly (period about 0.5 sec).

Notice:

*Standard scales are equipped in an **SLA** jell cell battery pack and a power adapter.*

Procedure:

- Enter the submenu **<P5.othr>** and then:



CHr6 YES - enabled
CHr6 no - disabled

Return to weighing:
See 8.2.2.

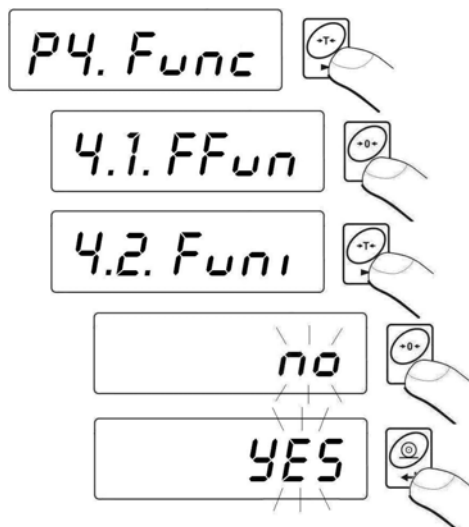
13. WORK MODES

13.1. Setting accessibility of operation modes

In this parameter group users can disable/enable accessibility of functions after pressing  key.

Procedure:

- Enter the submenu **<P4.Func>** and then:



no - mode is disabled
YES - mode is enabled

Return to weighing:
See 8.2.2.

13.2. Selecting quantity of operation modes

This function enables user to set if, after pressing  key, all operating modes will be accessible (**ALL**) or only one from the list chosen and used by operator.

Procedure:

- Enter the submenu **<P4.Func>** and then:



After choosing setting press  key. The program will return to displaying name of submenu **<P4.1.FFun>**.

Return to weighing:

See 8.2.2.

13.3. Counting pieces of the same mass

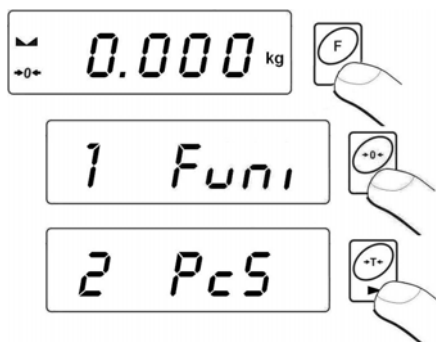
Standard solution is equipped with option of counting small pieces of the same mass. It is possible to execute a tare function in this operating mode in order to tare a container value.

Notice:

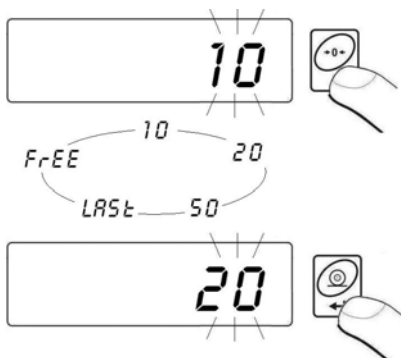
1. Counting pieces does not work together with other scale functions,
2. The counting pieces function is not saved as a default start function so it is not remembered after restarting.

Procedure:

- Enter to <PcS> function:



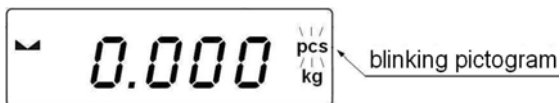
- You will see a blinking value of sample quantity.
- Press  key to start setting quantity of sample, you have a few options to chose from:



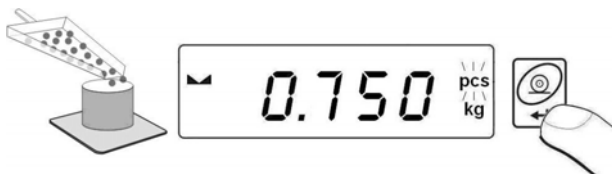
- If option **<LAST>** is chosen in the scale program displays estimated unit mass of the last piece (about 3 seconds) and then goes to **Counting pieces** automatically setting the previously displayed value as valid for the procedure.
- If the **<FrEE>** option is selected you will see:



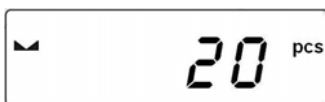
- Using  and  enter the required sample quantity,
where:  - selection of digit position,  - setting the digit,
- Confirm the value by pressing ,
- You will see **<LoAd>** on the display and then:



- If weighing is performed in a container put the container on the pan first and then tare it. Then put the declared quantity of pieces on the pan and confirm it when stable (signalled by ):



- The program will automatically calculate the mass of a single piece and go on to the **Piece Counting mode (pcs)**. You will see the following display:



Notice:



1. If a user presses the  key when load is not present on the pan, the message **-Lo-** will be indicated for a few seconds and the scale will automatically return to weighing.
2. In order to comply with the rules of appropriate counting pieces put as many pieces as possible during unit mass adjustment. Single piece mass should not be less than 5 divisions.
3. If a single piece mass is lower than a reading interval d the display will show the **<Err5>** message (see ch. 18. Error messages) and short audible signal will be emitted than the scale returns to weighing.

Return to weighing:

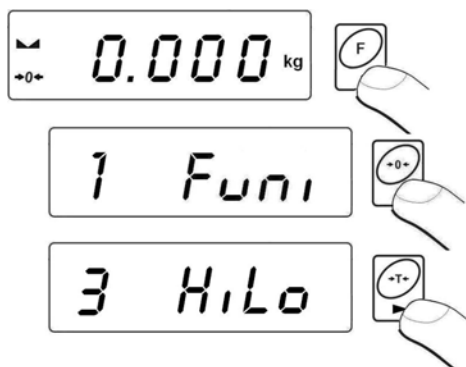


- Press the  key twice.

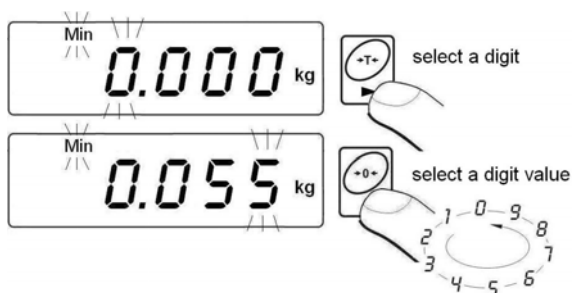
13.4. +/- control referring to the inscribed standard mass

Procedure:

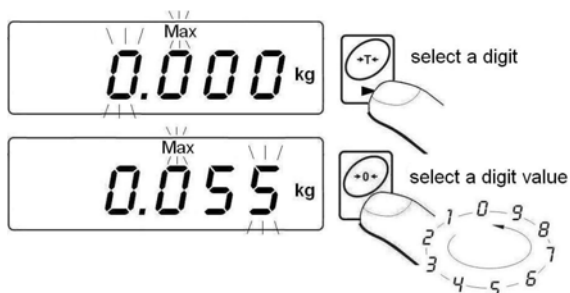
- Enter to **<HiLo>** function:



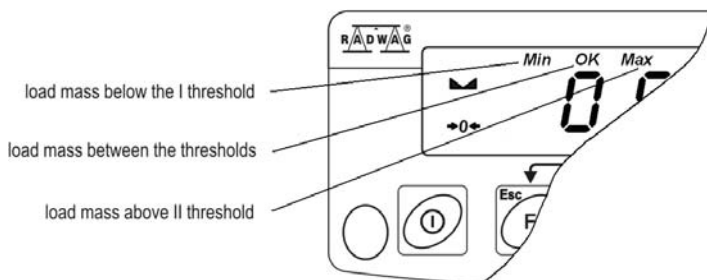
- The program enters the window of setting the lower threshold of weighing (**Min**):



- The inscribed value confirm by pressing , the program will automatically go to the higher threshold of weighing (**Max**):



- The inscribed value confirm by pressing , the program will automatically go to the main window.
- During setting threshold values following cases take place:



Notice:

If a user erroneously enters a value of the lower threshold higher than the upper one, the scale will indicate an error message and will return to weighing.

Return to weighing:

- Press the  key twice.

13.5. Control of % deviation referring to the inscribed standard mass

Scale software enables control of deviation (in %) of weighed loads mass referring to the inscribed standard mass. Mass of standard can be determined by its weighing (**PrcA** function) or entered to the scale memory by an user (**PrcB** function).

13.5.1. Standard mass determined by its weighing

Procedure:

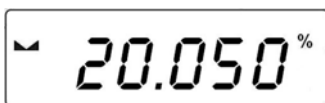
- Enter to **<PrcA>** function:



- You will see **<LoAd>** on the display and then:



- place an load on the pan which mass will be accepted as standard
- press  to confirm this operating mode
- after few seconds the indication **100,00%** will be displayed
- From this moment display will not indicate mass of weighed load but deviation of load mass placed on the pan referring to the mass of standard (in %).



Return to weighing:

- Press the  key twice.

13.5.2. Mass of standard inscribed to scale memory

Procedure:

- Enter to <PrcB> function:



- The program goes to the weight display window:



- Using  and  set **standard mass**,
where:  - digit selection,  - digit setting.
- Confirm the entered value by pressing .
- You will see the indication equal to **0,000%**,
- From this moment display will not indicate the mass of weighed load but deviation of the load mass placed on the pan referring mass of standard (in %).

Return to weighing:

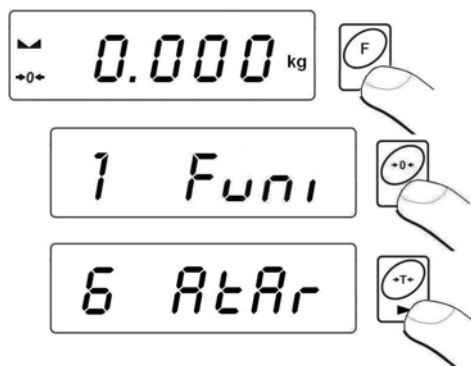
- Press the  key twice.

13.6. Automatic tare

This function is useful for fast net mass determination of weighed load in case when tare value of is different for each load. In case when the function is active the cycle of scales operating looks as follows:

- press zeroing key when the pan is empty,
- place the container for pieces,
- when indication is stable **automatic tarring** of the container mass will be performed (**Net** marker will appear in the upper part of the display),
- place a sample into the package,
- display will indicate net mass of sample,
- remove the sample together with the container,
- display will indicate tare mass with minus sign,
- place a container for the next sample. When indication is stable automatic tarring will take place (**Net** marker will appear in the upper part of the display),
- place next sample into the package.

Procedure:



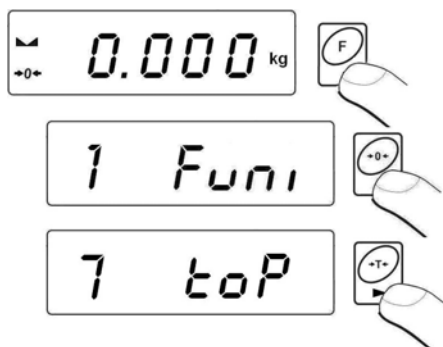
Return to weighing:

- Press the  key twice.

13.7. Measurement max force on the pan – latch

Procedure:

- Enter to **<toP>** function:



- Confirmation of choice of **<toP>** function is indication of the **Max** pictogram:



- Apply a force to the weighing pan.
- The display of scale will latch the maximum value of the force
- Remove loads from the pan
- Before the next measurement press the  key.

Return to weighing:

- Press the  key twice.

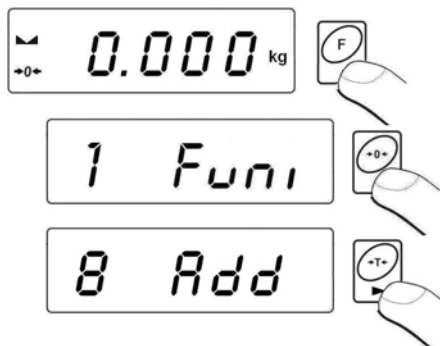
13.8. Totalizing

Scale software is equipped in a totalizing function of single weighings. The totalizing procedure can be documented on the printer connected to the indicator.

13.8.1. Enabling the work mode

Procedure:

- Enter to **<Add>** function:

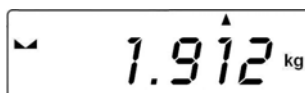


- A letter „P” in the left side of the display is a confirmation that **<Add>** function have been selected:

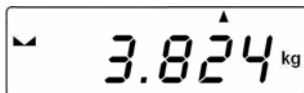


13.8.2. Totalizing procedure

- Enter **<Add>** function according to ch. 13.8.1,
- Put the first load on the pan. If the weighing procedure is performed in a container put the container on the pan first and tare it. Then put the first load on the pan and confirm it by pressing  when stable (signalled by ) ,
- You will see a sum of weighings on the display, the „▲” pictogram in the upper right corner will be displayed and the weighing result will be printed on the printer connected to the indicator.



- Take off the load from the pan, indication returns to **ZERO** and the letter „P” in the left part of the display appears,
- Put the next load on the pan,
- After stabilizing press , the sum of first and second weighing will appear on the display, the „▲” pictogram in the upper right corner will be displayed and the second weighing result will be printed on the printer connected to the indicator:



- Press  to complete the procedure (with the loaded or unloaded pan), a sum of all weighings will be printed:

(1) 1.912 kg
(2) 1.912 kg

TOTAL: 3.824 kg

- In case of pressing  one more time with loaded pan, you will see the <unLoAd> message. Unload the pan, the scale will return to **ZERO** and the letter „P” in the left part of the display will appear. The scale is ready for the next procedure.
- In case of pressing  one more time with loaded pan, you will see the letter „P” in the left part of the display will appear. The scale is ready for the next procedure.

13.8.3. Memory of the last value of sum of weighed goods

After interrupting (e.g. switching off) the totalizing procedure, it is possible to restart the procedure without losing data. In order to do it just enter the totalizing procedure:

- Enter <Add> function again according to the ch. 13.8.1 of the manual,
- You will see the last memorized sum of weighings on the display:

- In order to continue the procedure press , the indication returns to **ZERO** and the letter „P” appears in the left part of the display. The scale is ready for weighing.

- In order to terminate the previous totalizing procedure press  key, , or . You will see the letter „P” in the left part of the display. The scale is ready for weighing.

13.8.4. Return to weighing

- Press  key, you will see:

Print ?

- Before leaving the **<Add>** function it is possible to print out subsequent weighings and the sum of weighings on the connected printer (press  to print, press  to cancel),
- The following message will appear on the display:

ESC ?

- Press  key to return to weighing,
- Press  to return to totalizing.

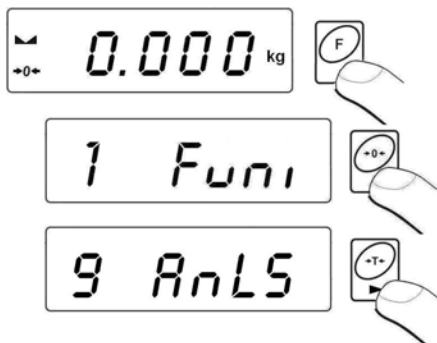
Notice:

*In case of overflow of the range of the display in totalizing you will see **<5-FULL>** message in the display. In that case unload the pan and press **PRINT** to complete the procedure with a printout of sum of all weighings or put a lower mass on the pan which does not cause the overflow error.*

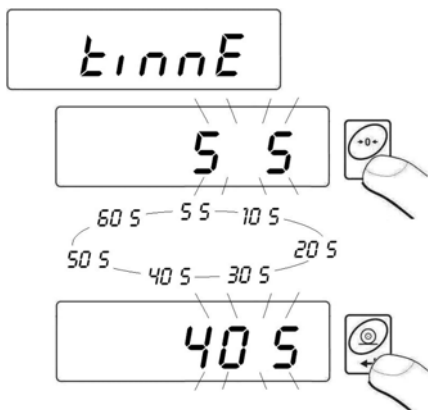
13.9. Weighing animals

Procedure:

- Enter to <AnLS> function:



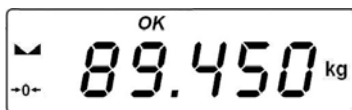
- The <tinnE> message appears on the display for 1s, and then the program goes to the window of setting the duration time (in seconds) of the animal weighing process:



- Confirm the selected value by pressing ,
- You will see the following window:



- Load an animal to the platform,
- After exceeding the **-LO-** value (see 11.2), program starts the weighings process. The appearance of subsequent hyphens <-----> showing the progress,
- After completing the process of weighings the result is latched on the display and additionally the **OK** pictogram is shown in the upper part of the display:



- You can start the procedure of weighing animals again by pressing ,
- After removing the animal from the platform program returns to the window:



Return to weighing:

- Press .

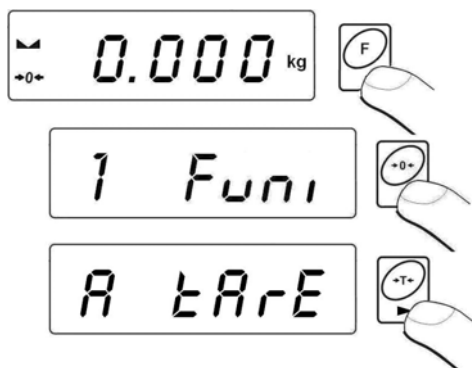
13.10. Tare memory

Users are allowed to Enter Up to 9 tare values to the memory.

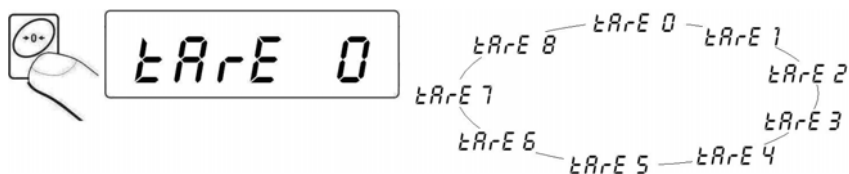
13.10.1. Entering the tare value to the scale memory

Procedure:

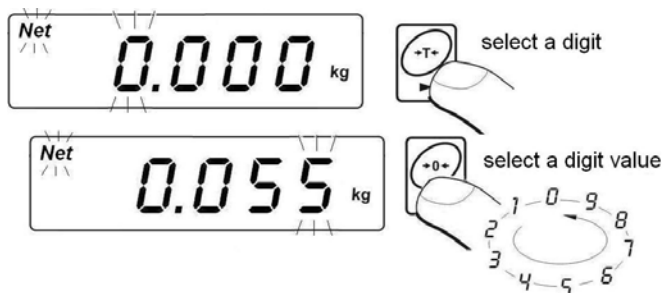
- Enter to <tArE> function:



- The program goes to displaying the first value from the selection of tare values <tArE 0> (press  to chose different values):

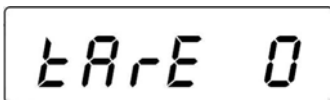


- After selecting the right position press  and you will see an editing field:



- Enter the selected **tare value** to the scale memory ,

- The program returns to the following window:

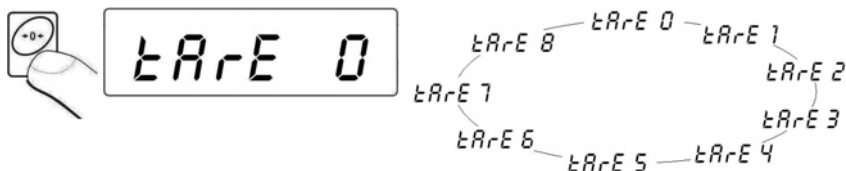


Return to weighing:

- Press 

13.10.2. Selecting a tare value from the memory

- Enter <tArE> function according to the ch. 13.10.1 of the manual,
- The program goes to displaying the first value from the selection of tare values <tArE 0> (press  to chose different values):



- To use an entered tare value press , you will see the tare value on the display preceded by the „-„ sign and the **Net** pictogram:



Caution:

A tare value from the memory is not remembered after powering off and on the scale.

14. USER CALIBRATION

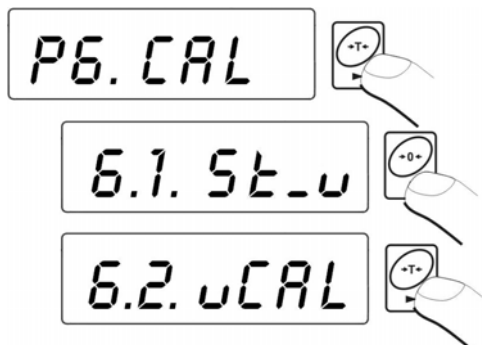
Only for non-verified scales

Confirmation of high accuracy of weighing requires periodical correcting of calibration factors in the scale memory – this is adjustment of the scale. Calibration should be performed when we start weighing or dynamic change of temperature occurs. Before starting calibration remove loads from the pan.

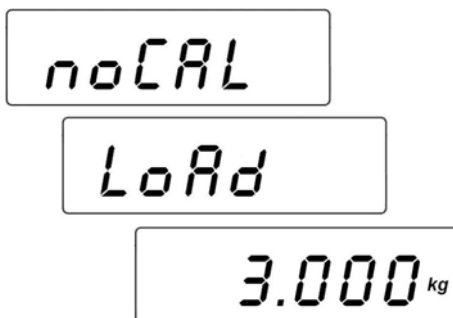
14.1. Calibration

Procedure:

- Enter the submenu <P6.CAL> and then:



- Following inscriptions will appear



- A new start mass is adjusted during this period of time. After that a mass of calibration weight is shown (e.g. 3 000kg).

- Put a weight of the displayed mass value on the pan and press . The calibration process will start which is signalled by the message:

CAL

- After completion of the process of calibration the following screen will appear

unLoAd

- Take off the weight, then the following sequence of screens will appear

done

6.2. uCAL

- Calibration process can be terminated anytime by pressing  which is signalled by the following message on the display:

Abort

- Return to weighing with saving changes that have been made.

Caution:

If the calibration process (span adjustment) lasts longer than 15 the <Err8> message will be displayed and short audible signal will be

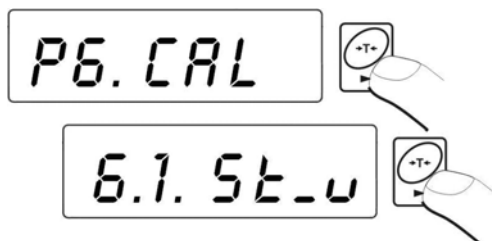
emitted. Press  to perform calibration again with more stable ambient conditions!

14.2. Start mass adjustment

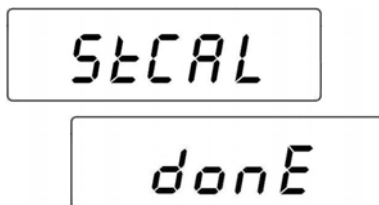
If the scale does not require the full calibration process it is possible to adjust only a new start mass.

Procedure:

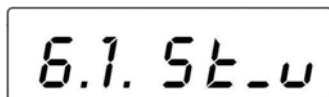
- Enter the submenu **<P6.CAL>** and then:



- The display will show the following information



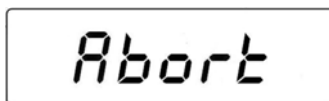
- After the completion of the start mass adjustment the following screen will appear:



- The process of start mass adjustment can be terminated by pressing



, which is signalled on the display:



- Return to weighing performing the procedure of saving parameters.

Caution:

If the start mass adjustment lasts longer than 15 the **<Err8>** message

will be displayed and short audible signal will be emitted. Press  to perform calibration again with more stable ambient conditions!

15. COOPERATION WITH PRINTER

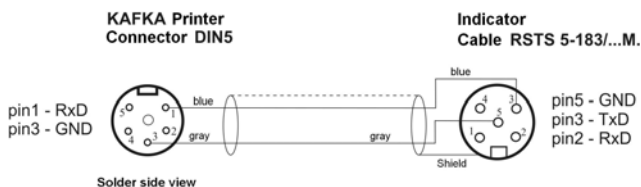
Each time the  key is pressed a current mass value together with mass units is sent to RS 232 interface.

Depending on setting of **STAB** parameter it can be printed out with temporary or stable value. Depending on setting of **REPL** parameter, printout will be automatic or manual.

One of thermal printer in **KAFKA** series can cooperate with each platform scales:

- a) **KAFKA**
Only result of weighing with mass unit can be printed
- b) **KAFKA 1/Z**
This printer is equipped with an internal real time clock. Both date and time can be printed.
- c) **KAFKA SQ S**
This printer is equipped with an internal real time clock and possibility of running statistics from measurements. Statistic contents: quantity of samples, sum of masses of all samples, average value, standard deviation, variation factor, min value, max value, difference max - min.

Cable diagrams:



Scale – Kafka printer cable diagram

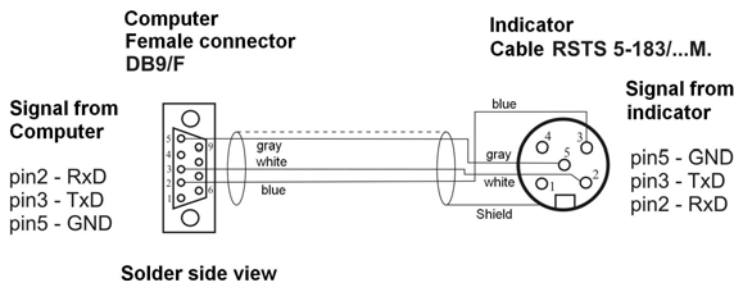
16. COOPERATION WITH COMPUTER

Sending weighing results to the computer can be done:

- manually
 - in continuous way
 - automatically
 - on the request from the computer
- after pressing  key,
 - after function activating or sending an appropriate command,
 - After stabilizing the indication
 - After sending a control command

These scales can cooperate with „**EDYTOR WAG**” program. The indicator window comprises the most important information from the scale display. The program allows to configure easily, e.g. design printouts, edit parameters. A precise description is issued in the „Help” file that accompanies the program.

Cable diagrams:



Scale – computer cable diagram

17. COMMUNICATION PROTOCOL

17.1. General information

- A. A character protocol scale-terminal has been designed for communication between RADWAG scales and external devices via RS-232 interface.
- B. It consists of commands sent from an external device to the scale and a responses from a scale.
- C. Responses are sent every time after receiving a command (reaction for any command).
- D. Using commands allows users to receive some information about the state of scale and/or influence the operation e.g.:
 - Requesting weighing results,
 - Display control,

17.2. A set of commands for RS interfaces

Commands	Description of commands
Z	Zeroing
T	Tarring
TO	Get tare
S	Send the stable result in basic unit
SI	Send the result immediately in basic unit
SU	Send the stable result in current unit
SUI	Send the result immediately in current unit
C1	Switch on continuous transmission in basic unit
C0	Switch off continuous transmission in basic unit
CU1	Switch on continuous transmission in current unit
CU0	Switch off continuous transmission in current unit
PC	Send all implemented commands

Notice:

1. *Each command have to be terminated in CR LF;*
2. *The best Policy for communication is not sending another command until the former answer has been received.*

17.3. Respond message format

After sending a request message you can receive:

XX_A CR LF	command accepted and in progress
XX_D CR LF	command completed (appears only after XX_A)
XX_I CR LF	command comprehended but cannot be executed
XX_^ CR LF	command comprehended but time overflow error appeared
XX_v CR LF	command comprehended but the indication below the
XX_OK CR LF	Command done
ES CR LF	Command not comprehended
XX_E CR LF	error while executing command – time limit for stable result exceeded (limit time is a descriptive parameter of the scale)

XX - command name
_ - substitutes spaces

17.4. Command's description

17.4.1. Zeroing

Syntax **Z CR LF**

Possible answers:

Z_A CR LF - command accepted and in progress
Z_D CR LF - command completed
Z_A CR LF - command accepted and in progress
Z_^ CR LF - command comprehended but zero range overflow appeared
Z_A CR LF - command accepted and in progress
Z_E CR LF - time limit for stable result exceeded
Z_I CR LF - command comprehended but cannot be executed

17.4.2. Tarring

Syntax: **T CR LF**

Possible answers:

T_A CR LF - command accepted and in progress
T_D CR LF - command completed

T_A CR LF - command accepted and in progress
T_v CR LF - command comprehended but tare range overflow appeared

T_A CR LF - command accepted and in progress
T_E CR LF - time limit for stable result exceeded

T_I CR LF - command comprehended but cannot be executed

17.4.3. Get tare value

Syntax: **TO CR LF**

Possible answers:

TO_TARA CR LF - command executed

Frame format:

1	2	3	4	5-6	7-15	16	17	18	19	20	21
T	O	space	stability	space	tare	space	unit			CR	LF

Tare - 9 characters with decimal point justified to the right

Unit - 3 characters justified to the left

17.4.4. Send the stable result in basic unit

Syntax: **S CR LF**

Possible answers:

S_A CR LF - command accepted and in progress
S_E CR LF - time limit for stable result exceeded

S_I CR LF - command comprehended but cannot be executed

S_A CR LF - command accepted and in progress
MASS FRAME - mass value in basic unit is returned

Frame format:

1	2-3	4	5	6	7-15	16	17	18	19	20	21
S	space	stability	space	sign	mass	space	unit			CR	LF

Example:

S CR LF – computer command

S _ A CR LF - command accepted and in progress

S _ _ _ _ - _ _ _ _ _ 8 . 5 _ g _ _ CR LF – command done,
mass value in basic unit is returned.

17.4.5. Send the result immediately in basic unit

Syntax: **SI CR LF**

Possible answers:

SI_I CR LF - command comprehended but cannot be executed at the moment

MASS FRAME - mass value in basic unit is returned

Frame format:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
S	I	space	stability	space	sign	mass	space	unit			CR	LF

Example:

S I CR LF – computer command

S I _ ? _ _ _ _ _ 1 8 . 5 _ k g _ CR LF - command done, mass
value in basic unit is returned immediately.

17.4.6. Send the stable result in current unit

Syntax: **SU CR LF**

Possible answers:

SU_A CR LF - command accepted and in progress
SU_E CR LF - timeout while waiting for stable results
SU_I CR LF - command comprehended but cannot be executed
SU_A CR LF - command accepted and in progress
MASS FRAME - mass value in current unit is returned

Frame format:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
S	U	space	stability	space	sign	mass	space	unit			CR	LF

Example:

S U CR LF – computer command

S U _ A CR LF - command accepted and in progress

S U _ _ _ - _ _ 1 7 2 . 1 3 5 _ N _ _ CR LF - command done, mass value in current unit is returned.

17.4.7. Send the result immediately in current unit

Syntax: **SUI CR LF**

Possible answers:

SUI_I CR LF - command comprehended but cannot be executed

MASS FRAME - mass value in current unit is returned immediately

Frame format:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
S	U	I	stability	space	sign	mass	space	unit			CR	LF

Example:

S U I CR LF – computer command

S U I ? _ - _ _ 5 8 . 2 3 7 _ k g _ CR LF - command executed and mass returned

17.4.8. Switch on continuous transmission in basic unit

Syntax: **C1 CR LF**

Possible answers:

C1_I CR LF - command comprehended but cannot be executed

C1_A CR LF - command comprehended and in progress

MASS FRAME - mass value in basic unit is returned

Frame format:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
S	I	space	stability	space	sign	mass	space	unit			CR	LF

17.4.9. Switch off continuous transmission in basic unit

Syntax: **C0 CR LF**

Possible answers:

C0_I CR LF - command comprehended but cannot be executed

C0_A CR LF - command comprehended and executed

17.4.10. Switch on continuous transmission in current unit

Syntax: **CU1 CR LF**

Possible answers:

CU1_I CR LF - command comprehended but cannot be executed

CU1_A CR LF - command comprehended and in progress

MASS FRAME - mass value in current unit is returned

Frame format:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
S	U	I	stability	space	sign	mass	space	unit			CR	LF

17.4.11. Switch off continuous transmission in current unit

Syntax: **CU0 CR LF**

Possible answers:

CU0_I CR LF - command comprehended but cannot be executed

CU0_A CR LF - command comprehended and executed

17.4.12. Send all implemented commands

Syntax: **PC CR LF**

Possible answers:

PC_ - >_Z,T, TO,S,SI,SU,SUI,C1,C0,CU1,CU0,PC – command executed, the indicator have sent all the implemented commands.

17.5. Manual printouts / automatic printouts

Users can general manual or automatic printouts from the scale.

- Manual printouts can be performed after loading the pan and stabilizing indication by pressing .
- Automatic printouts can be performed only after loading the pan and stabilizing indication.

Notice:

If a scale is verified printouts of immediate values are blocked.

Format frame:

1	2	3	4 -12	13	14	15	16	17	18
stability	space	sign	mass	space	unit			CR	LF

Stability character	[space] if stable [?] if not stable [^] if an indication over the range [v] if fan indication below the range
sign	[space] for positive values or [-] for negative values
mass	9 characters justified to the right
unit	3 characters justified to the left
command	3 characters justified to the left

Example 1:

_____1832.0_g__CR LF – the printout generated from the scale after pressing ENTER/PRINT.

Example 2:

? _ - _____2.237_l b _CR LF - the printout generated from the scale after pressing ENTER/PRINT.

Example 3:

^ _____0.000_k g _CR LF - the printout generated from the scale after pressing ENTER/PRINT.

17.6. Continuous transmission

The indicator can work in a continuous transmission mode. It can be switched on or off in parameters or using RS232 commands.

The frame format sent by the indicator in case of setting <P2.Prnt> to **CntA**:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
S	I	space	stability	space	sign	mass	space	Unit		CR	LF	

Stability character	[space] if stable [?] if not stable [^] if an indication over the range [v] if fan indication below the range
sign	[space] for positive values or [-] for negative values
mass	9 characters justified to the right
unit	3 characters justified to the left
command	3 characters justified to the left

The frame format sent by the indicator in case of setting **<P2.Prnt>** to **Cntb**:

1	2	3	4	5	6	7-15	16	17	18	19	20	21
S	U	I	stability	space	sign	mass	space	unit			CR	LF

17.7. Configuring printouts

General information

If some information included are redundant or not sufficient and there is a necessity of changes one can design their own protocol format in **EDYTOR WAG** computer program. This piece of software is accessible in: <http://www.radwag.com>

18. ERROR COMMANDS

- Err2** - Value beyond the zero range
- Err3** - Value beyond the tare range
- Err4** - Calibration mass or start mass beyond the acceptable range ($\pm 1\%$ for weight, ± 10 for start mass)
- Err5** - Mass of a single piece lower than the scale division
- Err8** - Exceeded the time for tarring, zeroing, start mass adjustment or span adjustment

- NULL** - Zero value from the AD converter
- FULL2** - Measurement range overflow
- LH** - Start mass error, the mass on the weighing platform is beyond the acceptable range (-5% to +15% of start mass)
- 5-FULL** - Display range overflow in totalizing

Notice:

1. Errors: **Err2, Err3, Err4, Err5, Err8, null**, that appear on the display are also signalled by a short beep sound (about 1 sec.);
2. Error **FULL2** that appears on the display is also signalled by a continuous sound until the cause of error disappears.

19. TROUBLE SHOOTING

Problem	Cause	Solution
Turning on does not work	Discharged batteries.	Connect to mains or change batteries
	No batteries (not installed or improperly installed)	Check the correctness of installation (polarization)
The scale turns off automatically	„t1” set to „YES” (Power save)	In „othr” submenu change „5.4 t1” to „no”
After turning on „LH” message on the display	Loaded weight pan during powering up	Unload the pan. Then the scale will indicator zero.

20. TECHNICAL PARAMETERS

Scale type:	WWC 4 / 1000	WWC 4 / 2000	WWC 4 / 2000 H
Max capacity	1000kg	2000kg	2000kg
Min capacity	10kg	20kg	20kg
Readability	0,5kg	1kg	1kg
Verification division	0,5kg	1kg	1kg
Range of tare	- 1000kg	- 2000kg	- 2000kg
Platform type	Mild steel		Stainless steel
OIML class	III		
Operation temperature	0°C to +40°C		
Power supply	230 V 50 Hz/11V AC internal SLA gel cell accumulator 6V		
Average operation when supplied from batteries	90 hours (average time)		
Display	LCD with backlight		
Weight of scale	120kg		

21. ADDITIONAL EQUIPMENT

Accessories:

- KAFKA printer cable - **P0253**,
- Computer cable - **P0259**,
- EPSON printer cable - **P0261**,
- Thermal printer - **KAFKA**,
- Dot matrix printer - **EPSON**,

Computer programs:

- "EDYTOR WAG" computer program,
- "RAD-KEY" computer program,
- "PW-WIN" computer program.

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